

COPAR Corporation

PREVENTIVE MAINTENANCE CONTRACT

Copar is offering a Preventive Maintenance contract (PM) for plants with the
CSSC / CTC

The contract will be for two visits per year and each visit the Field Service Engineer will spend two weekdays a total of 16 hours in plant at your location for this PM. During this PM visit the following functions will be completed by the Copar Field Service Engineer:

- Check function of wheel assemblies and adjust
- Recalibrate if needed spring tension on wrap arm pot assemblies
- Check all air/water regulators
- Check power supplies in Copar MLC's and PLC's
- Calibrate glue gaps and displays, where applicable
- Check air cooling assemblies for watermark detectors and IR sensors at the exit of heating section are turned on and functional.
- Check roll chuck sensors for proper alignment and gap settings
- Check IR sensors for proper temperature readings and alignment
- Check thermocouples for proper temperature readings
- Check wrap arm calibrations
- Clean IR sensors
- Clean bridge validation spray tips and filters
- Grease wheel assemblies
- Replace defective components
- Condense databases on computers
- Perform back up procedures on hard drives
- Upgrade software / firmware as required
- Review proper operation of systems with crews
- Review with maintenance PM schedule for Copar hardware components
- Review percentage of automatic usage in Sync Splice and Warp Control systems with supervisor and/or management
- Provide training as necessary to new operators or any additional crew members who have questions
- Provide training as necessary for maintenance on troubleshooting or questions

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The Plant will be invoiced \$1,620.00 per visit for the in plant labor time on each PM. If additional time is requested by the plant the additional time will be invoiced at Copar's current service rates. Travel expenses and travel time will be added to the \$1,620.00 labor charge per trip. All travel, living and other related incidental expenses, from Burbank, Illinois, to the customer's facility and return to Burbank plus six percent to cover handling cost. Additional travel expenses you can expect are:

Air fare, car rental, hotel, mileage for use of personal car, per diem for food, and other miscellaneous expenses.

Plant will be responsible for cost of any additional parts needed plus shipping.

Issuing a Purchase Order now will lock you in at this \$1,620.00 rate for the year which is a substantial savings from normal service rates. Being proactive towards your machine maintenance will save downtime and money. Nobody wants to deal with the cost of unexpected downtime.

Send PO to service@copar.com to schedule dates.